PDU

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## POSITIVE DISPLACEMENT UNITS Positive the bereferent system and is Opera A PDU Switch pressu PDU's directly Manifeccompressu PDU's directly

Positive Displacement Units (PDU's) deliver a precise volume of lubricant at the beginning of each pump cycle. Each unit in the range is stamped with a reference number denoting the discharge volume. The total oil delivery to a system can be further controlled by the pump lubrication frequency. The system operates intermittently, allowing PDU's to recharge for the next cycle, and is generally total loss.

Operating performance is unaffected by back pressure or air entrapment.

A PDU system can be monitored for correct pressure by installing a pressure switch at the pump or, in large systems, at the end of the line. Functional pressure is measured through the system main line and terminates at the PDU's. It is possible to monitor the entire system pipework through PDU's directly mounted at the bearing entry point.

Manifold or bearing mounted units are available with conventional compression fittings or PUSH-IN connectors which considerably reduce installation time.

## **POSITIVE DISPLACEMENT UNITS - Oil and Fluid Grease**

| Manifold Mo | ounted                   |               |                 |                    |                |
|-------------|--------------------------|---------------|-----------------|--------------------|----------------|
| Part No.    | Discharge<br>Volume (cc) | Thread<br>'B' | Dim 'A'<br>(mm) | nut,<br>ier        | ► 04           |
| PD3403      | 0.03                     | M8x1          | 49.5            | with nu<br>washer  |                |
| PD3406      | 0.06                     |               | 49.5            | omplete<br>sealing |                |
| PD3410      | 0.10                     |               | 49.5            |                    |                |
| PD3416      | 0.16                     |               | 49.5            |                    |                |
|             |                          |               |                 | Ē                  |                |
| PD3425      | 0.25                     |               | 57.5            | liec<br>e a        |                |
| PD3440      | 0.40                     | M8x1          | 57.5            | Supplied cone ar   | Sealing Washer |
| PD3460      | 0.60                     |               | 57.5            | S<br>S             | 'B'            |

## Bearing Mounted

| Part No. | Discharge<br>Volume (cc) | Thread<br>'B' | Dim 'A'<br>(mm) |                             | ∅₄    |
|----------|--------------------------|---------------|-----------------|-----------------------------|-------|
| PD3103   | 0.03                     | 1/8in BSPT    | 51.5            | d complete with<br>and cone |       |
| PD3106   | 0.06                     |               | 51.5            |                             |       |
| PD3110   | 0.10                     |               | 51.5            |                             |       |
| PD3116   | 0.16                     |               | 51.5            |                             |       |
|          |                          |               |                 | nut                         | الد ا |
| PD3125   | 0.25                     | 1/8in BSPT    | 57.5            | Supplied<br>nut a           |       |
| PD3140   | 0.40                     |               | 57.5            | Sul                         |       |
| PD3160   | 0.60                     |               | 57.5            |                             | 'B' → |

## **POSITIVE DISPLACEMENT UNITS - Push in Type**

| Manifold Mounted  |                          | Suitable for use with 4mm dia nylon, steel or brass tube |                 |                        |                |  |  |
|---|--------------------------|--|-----------------|------------------------|----------------|--|--|
| Part No.  | Discharge<br>Volume (cc) | Thread<br>'B'  | Dim 'A'<br>(mm) | 4                      |                |  |  |
| PD2403  | 0.03                     | . M8x1   | 40              | with                   | │              |  |  |
| PD2406  | 0.06                     |  | 40              | lete<br>sher           |                |  |  |
| PD2410  | 0.10                     |  | 40              | complete<br>ig washe   | 'A'            |  |  |
| PD2416  | 0.16                     |  | 40              | Supplied co<br>sealing |                |  |  |
| <b>Note:</b> Manifold mounted PDU's with outputs from 0.25 to 0.60cc are available to special order and bearing mounted push-in units can also be supplied.<br>Please contact our sales Department for further information. |                          |  |                 |                        | Sealing Washer |  |  |